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## **CLAIMS**

- 1 1. A method of fabricating a plurality of composite optical assemblies, each of which
- 2 includes a first optical element and a second optical element, said method comprising the steps
- 3 of:
- 4 providing a first composite substrate that may be divided into a plurality of first optical
- 5 elements; and
- forming on an exposed surface of said first composite substrate a second composite
- substrate that may be divided into a plurality of second optical elements, said first and second
- 8 composite substrates providing a composite structure.
  - 2. The method as claimed in claim 1, wherein said method further includes the step of dividing said composite structure into a plurality of composite optical assemblies, each of which includes a first optical element and a second optical element.
  - 3. The method as claimed in claim 2, wherein said first optical element includes an etalon.
  - 4. The method as claimed in claim 2, wherein said first optical element includes an etalon and a transmission amplitude filter.
- 1 5. The method as claimed in claim 2, wherein said second optical element includes a beam
- 2 splitter.
- 1 6. The method as claimed in claim 2, wherein said second optical element includes a pair of
- 2 beam splitters.

- The method as claimed in claim 1, wherein said method further includes the step of
- 2 removing a generally wedge-shaped portion of material from said exposed surface of said first
- 3 composite substrate prior to forming said second composite substrate on said first composite
- 4 substrate.
- 1 8. An optical circuit comprising a plurality of discrete optical elements that are in contact
- with one another, said optical circuit having been formed, at least in part, by dividing a
- 3 composite optical structure into a plurality of optical circuits.
- 1 9. The optical circuit as claimed in claim 8, wherein said optical circuit includes a first optical element that includes an etalon.
  - 10. The optical circuit as claimed in claim 8, wherein said optical circuit includes a first optical element that includes an etalon and a transmission amplitude filter.
  - 11. The optical circuit as claimed in claim 8, wherein said optical circuit includes a second optical element that includes a beam splitter.
- 1 12. The optical circuit as claimed in claim 8, wherein said optical circuit includes a second optical element that includes a pair of beam splitters.
- 1 13. The optical circuit as claimed in claim 8, wherein at least two of said discrete optical
- elements are defined, in part, by a boundary surface joining said two optical elements, and said
- 3 boundary surface defines a plane that is non-orthogonal to the direction of incidence of an
- optical signal from one of the two optical elements to the other of the two optical elements.

- The optical circuit as claimed in claim 8, wherein said optical circuit is a frequency 14. 1
- 2 locking circuit.

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- A composite optical structure that may be divided into a plurality of optical circuits, each 1 15.
- 2 of which includes at least two discrete optical elements that are in contact with one another.
- A unitary three-dimensional structure that includes an optical circuit that comprises a 16. 1
- 2 plurality of optical elements, each of which is in contact with at least one other optical element.
- A method of fabricating a plurality of composite optical assemblies, each of which 1 17. includes a first optical element and a second optical element, said method comprising the steps <u>|</u> 2 3 4 5 6 7 of:
  - providing a first composite substrate including a first length, a first width and a first thickness, said composite substrate being separable into a plurality of first optical elements along the first length, each of which optical element having an optical path through the first thickness; and

forming on an exposed surface of said first composite substrate a second composite substrate including a second length that is equal to said first length, said second composite substrate being separable into a plurality of second optical elements along said second length, said first and second composite substrates providing a composite structure; and

- dicing the composite structure along said first and second lengths to form a plurality of composite optical elements.
- The method as claimed in claim 17, wherein said second composite substrate includes a 18. 1

- 2 second width, and has a second optical path through at least one face of said second thickness
- and an optical path through at least one face of said second width.
- 1 19. The method as claimed in claim 18, wherein a plurality of independent optical devices
- 2 are attached to said composite substrate along at least one of said first and second lengths, widths
- 3 and thicknesses.
- 1 20. A method of fabricating a plurality of composite optical assemblies, each of which
- 2 includes a first optical element and a second optical element, said method comprising the steps
- 3 of:

- providing a first composite substrate that may be divided into a plurality of first optical elements along a first length, each first optical element having an optical path through a first thickeness thereof; and
  - providing a second composite substrate;
- forming on an exposed surface of said first composite substrate a second composite substrate that may be divided into a plurality of second optical elements along a second thereof, said first and second composite substrates providing a composite structure.
- 1 21. The method as claimed in claim 20, wherein at least one optical path of the composite
- 2 structure is tested for accuracy during manufacture.
- 1 22. The method as claimed in claim 21, wherein a plurality of optical path locations are
- 2 tested for accuracy during manufacture and the results are extrapolated to evaluate untested
- 3 portions.

- 1 23. The method of claim 1 where the forming of a composite structure encapsulates an
- 2 optical path.